



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA3-500
Job Sheet 180825



Part No: SWA3-500

Job Qty: 25 ea

Part Name: Connector Bushing-230



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/24/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: SWA3-500 REV.7 IPP REV:A 18.07.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		8/24/18	0.00	0.00	Start Up Machining-4		
110	CNC Lathe	25 pcs		8/24/18	0.00	6.25	MORI SL-154		
120	QC	25 pcs		8/24/18	0.00	0.00	QC2		
130	QC	25 pcs		8/24/18	0.00	0.00	QC8		
150	Outsource	25 pcs		8/24/18			ATG001-VC	5	
160	Packaging	25 pcs		8/24/18	0.00	0.00	Packaging2		
170	QC	25 pcs		8/24/18	0.00	0.00	QC6		
180	Packaging	25 pcs		8/24/18	0.00	0.00	Packaging3		
190	QC21-SA	25 Ea		8/24/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC257 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 150 - -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required

OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.0525 ft (.0021 ea)	90-Start up Operation	5090368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	0	56	0

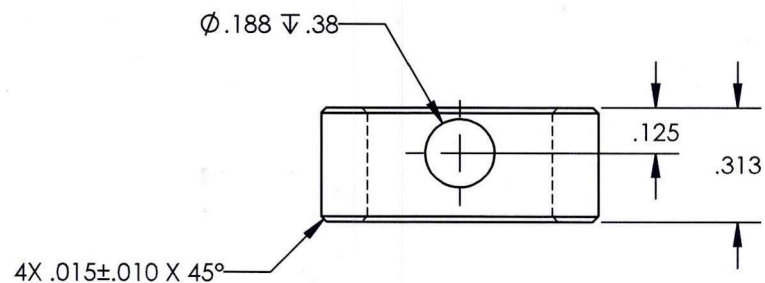
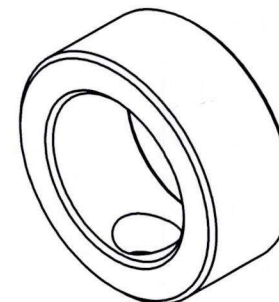
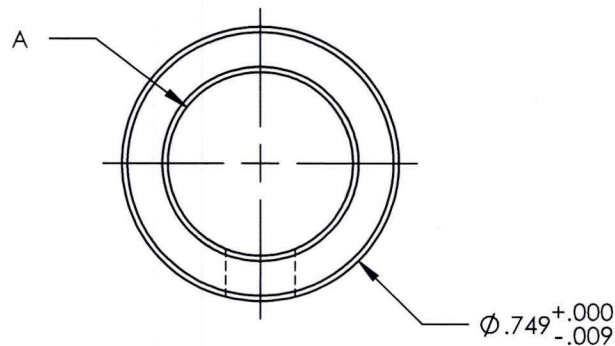
Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
4	AS DRAWN BY CANAM	8/24/2012	JAG	
5	ADDED +.005 / -.000 TOLERANCE ON DIM A	8/31/2012	JAG	
6	CH'D OUTSIDE DIAMETER TOLERANCE FROM Ø.749 +.000-.004.	10/22/2012	RJC	SE
7	CH'D CHAMFER FROM 4X .030 X 45° TO 4X .015 ±.010 X 45°.	7/24/2013	RJC	JG



USAGE TABLE	
PART #	DIM A +.005/- .000
SWA3-500	Ø .500
SWA3-500B	Ø .625

 RED BARN MACHINE	
TITLE CONTACT SPACER SWA3 SWIVEL	
DWG NO. SWA3-500	REV 7
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
	HEAT TREAT FINISH CLEAR ANODIZE
	SPEC MIL-A-8625F, TYPE II, CLASS I
	USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 7/16/1997
SHEET 1 OF 1	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S117115



Part: SWA3-500

Job No: 180825

Serial No/Batch: S117115

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 10/10/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041324**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041324

PO Date: 10/11/18

Due Date: 10/19/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 19 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180825	SWA3-500	Connector Bushing-230 -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	10/19/18	27 pcs	0 pcs	27 pcs	\$10.18/pcs	\$274.86

27 X

OCT 22 2018

[Signature]

DAS
38
9-89

Grand Total: \$274.86

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

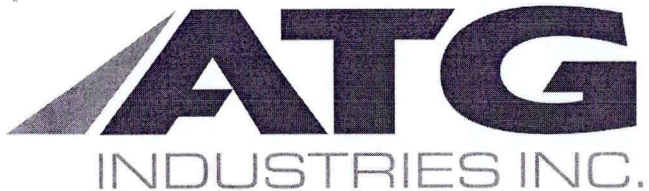
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916286

Date: 19-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 27 ea	Part: SWA3-500 Connector Bushing Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0007-.0020" (.7 - 2 mils). Water Sealant Job: 23928	Rev:	PO: PO041324 ✓ Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>19/10/18</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			